

## Micro Perforations

Micro perforations, or invisible perforations, are designed with 28-45 TPI for ultra smooth perforations which tear easily. The teeth of micro perforations are more triangular in shape, or saw tooth, as compared to the regular TPI scale. The teeth have limited depths due to the way they are manufactured, making substrate thickness a concern. The die company should be able to recommend the appropriate depth for the thickness of the substrate.

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## Europe

## Rodovia Vinhedo-Viracopos, KM 77 CEP 13280-000 Vinhedo - SP, Brazil +55 19 3876-7600

8080 Norton Pkwy Mentor, OH 44060 800.944.8511