

# Ethical and OTC Pharmaceutical



Pharmaceutical containers are small, with volumes between 10–150 ml and typical diameters of 15–50 mm. An adhesive with excellent mandrel performance is essential for successful label conversion and dispensing.

The Avery Dennison Pharmaceutical portfolio suits substrates such as glass, PE and PP. It also offers availability and change notification 12 months in advance.\*

A wide range of applications is possible. Low-migration adhesive S692NP dramatically reduces migration risks, especially on plastic containers.

Dedicated pharmaceutical adhesive S717P is designed for low surface-energy substrates, down to 10 mm in diameter, with minimal edge lift on small mandrels. It is FDA (Food and Drug Administration) approved and cytotoxicity tested in accordance with ISO10993-5 standards, enabling accelerated re-certification.

Only applies to adhesives S2000NP, S2045NP, S717P, S692NP

## Key features

- Outstanding adhesion on small diameter containers
- High visual impact, with high quality paper and filmic facestocks
- Print performance for decorative OTC drug containers
- Availability and change notification 12 months in advance\*
- Compliance with FDA and European food regulations
- Approved by ISEGA testing institute

## Application areas




- OTC products
- Small containers: 10–150 ml volume, 15–50 mm diameter
- Glass, PE and PP substrates (including treated, slipcoated and varnished)
- Low migration labels for thin-walled LDPE containers
- Any application requiring excellent mandrel performance

## Product information

Code	Description	MOQ (m2)	Width (mm)	Location
• <b>AE082</b>	LW FSC S2000NP BG40WH FSC	2000	1000	Indent
• <b>AT440</b>	MC PHARMA FSC S2000NP BG40WH FSC	2000	1000	Indent
• <b>BC932</b>	MC PHARMA FSC S717P BG45WH FSC	2000	1000	Indent
• <b>AL89350-F</b>	SEMIGLOSS 80 FSC S2045 BG40WH	1000	EXACT	Local
• <b>AW0400F</b>	SEMIGLOSS FSC S1010 BG40WH	1525	1525	Local
• <b>PTF6845</b>	SEMIGLOSS 80 FSC S2045 PET23	1000	1000	Local
<b>AM18451ZA</b>	LW60 S2050 BG40WH IMP	1000	1000	Local
<b>AF186</b>	PE85 TOP WHITE S692NP BG40WH	1000	1000	Local
<b>AF187</b>	PE85 TOP CLEAR S692NP BG40WH	1000	1000	Local
<b>BW8004</b>	PP60 TOP WHITE S692N BG40WH	1500	1500	Local
• <b>BW8000</b>	PP50 TOP CLEAR S692N BG40BR	200	Ready Width (200, 250, 333)	Local
• <b>ALYF0601</b>	PP50 TOP CLEAR S692N BG40BR	1000	1000	Local

• Sustainable Advantage Portfolio

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