

Ethical and OTC Pharmaceutical



Pharmaceutical containers are small, with volumes between 10–150 ml and typical diameters of 15–50 mm. An adhesive with excellent mandrel performance is essential for successful label conversion and dispensing.

The Avery Dennison Pharmaceutical portfolio suits substrates such as glass, PE and PP. It also offers availability and change notification 12 months in advance.*

A wide range of applications is possible. Low-migration adhesive S692NP dramatically reduces migration risks, especially on plastic containers.

Dedicated pharmaceutical adhesive S717P is designed for low surface-energy substrates, down to 10 mm in diameter, with minimal edge lift on small mandrels. It is FDA (Food and Drug Administration) approved and cytotoxicity tested in accordance with ISO10993-5 standards, enabling accelerated re-certification.

Only applies to adhesives S2000NP, S2045NP, S717P, S692NP

Key features

- Outstanding adhesion on small diameter containers
- High visual impact, with high quality paper and filmic facestocks
- Print performance for decorative OTC drug containers
- Availability and change notification 12 months in advance*
- Compliance with FDA and European food regulations
- Approved by ISEGA testing institute

Application areas

- OTC products
- Small containers: 10–150 ml volume, 15–50 mm diameter
- Glass, PE and PP substrates (including treated, slipcoated and varnished)
- Low migration labels for thin-walled LDPE containers
- Any application requiring excellent mandrel performance

Avery Dennison
Label and Packaging Materials
Product Overview

Asia Pacific - ANZ
February 2022

Product information

| Code | Description | MOQ (m ²) | Width (mm) | Location | Front | | Adhesion | | Mandrel hold Glass | | | Mandrel hold HDPE / PP | | | Sterilization | | | Luminescence (Laetus scale) | Low migration risk | Dispensing | Chemical resistance | Low temperature | |
|-------------|----------------------------------|-----------------------|-----------------------------|----------|--------------|--------------|----------|-------|--------------------|------------------|--------|------------------------|----------------|--------|---------------|------|-------|-----------------------------|--------------------|------------|---------------------|-----------------|---|
| | | | | | Basis weight | Caliper (µm) | Glass | PE/PP | Ø7 mm (0.5 ml) | Ø10 mm (1.25 ml) | Ø20 mm | Ø10 mm (2 ml) | Ø16 mm (10 ml) | Ø22 mm | Autoclave | Etox | Gamma | | | | | | |
| F16502.1525 | LW60 FSC S2045 BG40WH | 500 | Ready Width (250) | AUS | 62 | 55 | ● | ● | ○ | ● | ● | ○ | ○ | ● | ● | ● | ● | | | ● | ● | | |
| AH431 | LW FSC S692NP BG40WHNI | 2000 | 1000 | EUR | 62 | 55 | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | 9 | ○ | ○ | ○ | ○ | |
| AT440 | MC PHARMA FSC S2000NP | 2000 | 1000 | EUR | 60 | 52 | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | | | ○ | ○ | | |
| AS495 | MC PHARMA FSC S692NP BG40WH | 2000 | 1000 | EUR | 60 | 52 | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | | | ○ | ○ | ○ | ○ |
| BC932 | MC PHARMA FSC S717P BG45WH | 1000 | 1000 | EUR | 60 | 52 | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | | | ○ | ○ | ○ | ○ |
| AS083 | MC PHARMA FSC S692NP PET23 | 1000 | 1000 | EUR | 60 | 52 | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | | | ○ | ● | ○ | ○ |
| F18726.1525 | MC PRIMECOAT FSC S2045N BG40WH N | 500 | EXACT | AUS | 80 | 64 | ● | ● | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | | | ● | ● | | |
| F12826.1525 | HGW FSC S2045 BG40WHN | 500 | EXACT | AUS | 80 | 84 | ● | ● | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | | | ● | ● | | |
| F12828.1525 | HGW FSC S2049 BG40WHN | 500 | EXACT | AUS | 80 | 84 | ● | ● | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | | | ● | ● | | |
| F12820.1525 | HGW FSC ET9 BG40WHN | 500 | Ready Width (254, 333) | AUS | 80 | 84 | ● | ● | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | | | ● | ○ | ● | |
| F79347.1525 | PP60WH NTC S692N BG40WH N' | 500 | Ready Width (250, 333) | AUS | 53 | 65 | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | | | ○ | ● | ○ | ○ |
| F79343.1525 | PP6WH NTC SPX BG40WH N | 500 | EXACT | AUS | 53 | 65 | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | | | ● | ● | | |
| F62109.1000 | OPALUX SRP BG40WH N | 500 | Ready Width (166, 250, 333) | AUS | 55 | 75 | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | | | ○ | ● | ○ | ○ |




○ Medium ● High ● Very High

Product information (continued)

| Code | Description | MOQ (m ²) | Width (mm) | Location | Front | | Adhesion | | Mandrel hold Glass | | | Mandrel hold HDPE / PP | | | Sterilization | | | Luminescence (Laetus scale) | Low migration risk | Dispensing | Chemical resistance | Low temperature |
|-------------|---------------------------------|-----------------------|---------------------------------------|----------|--------------|--------------|----------|-------|--------------------|------------------|--------|------------------------|----------------|--------|---------------|-------|-------|-----------------------------|--------------------|------------|---------------------|-----------------|
| | | | | | Basis weight | Caliper (µm) | Glass | PE/PP | Ø7 mm (0.5 ml) | Ø10 mm (1.25 ml) | Ø20 mm | Ø10 mm (2 ml) | Ø16 mm (10 ml) | Ø22 mm | Autoclave | Ettox | Gamma | | | | | |
| AO271 | PP LIGHT TOP WHITE S692NP PET30 | 1000 | 1000 | EUR | 46 | 50 | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| BD522 | PP LIGHT TOP WHITE S717P BG45WH | 1000 | 1000 | EUR | 46 | 50 | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| F64126.1525 | rPP Top White SRP BG40Wh FSC | 500 | EXACT | AUS | 45 | 60 | ● | ● | ○ | ● | ○ | ○ | ● | ○ | ● | ● | ○ | ○ | ● | ○ | ○ | ○ |
| F64128.1525 | rPP Top White SPX BG40Wh FSC | 500 | EXACT | AUS | 45 | 60 | ● | ● | ● | ● | ○ | ○ | ● | ● | ○ | ○ | ○ | ○ | ○ | ● | ○ | ● |
| 78635.990 | 1.6M CLEAR BOPPTO S7400 PET23 | 990 | 990 | AUS | 37 | 40 | ● | ● | ● | ● | ○ | ○ | ● | ○ | ● | ● | ○ | ○ | ○ | ○ | ○ | ● |
| F3139.1525 | PGLASS TOP N SRP BG40WH | 500 | EXACT | AUS | 47 | 51 | ● | ● | ○ | ● | ○ | ○ | ● | ○ | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ |
| BW0181 | GCX CL NTX S692N BG40WH | 500 | Ready Width (166, 200, 247, 300, 330) | AUS | 61 | 63 | ● | ● | ○ | ● | ○ | ○ | ● | ○ | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ |
| BW0182 | GCX WH NTX S692N BG40WH | 500 | EXACT | AUS | 64 | 63 | ● | ● | ○ | ● | ○ | ○ | ● | ○ | ● | ● | ○ | ○ | ○ | ○ | ○ | ○ |

○ Medium ● High ● Very High

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