

# Ethical and OTC pharmaceutical labelling materials



Pharmaceutical containers are small – with volumes between 10-150 ml and typical diameters of 15-50 mm. An adhesive with excellent mandrel performance is essential for successful label conversion and dispensing.

The Avery Dennison pharmaceutical portfolio suits substrates that include glass, PE and PP (including treated, slip-coated or varnished). It also offers availability and change notification 12 months in advance.\*

A wide range of applications is possible. Low-migration adhesive S692NP dramatically reduces migration risks – especially important as the use of plastic increases.

Dedicated pharmaceutical adhesive S717P is designed for low surface-energy substrates, down to 10 mm in diameter, with minimal edge lift on small mandrels. It is Food and Drug Administration (FDA) approved and cytotoxicity tested in accordance with ISO10993-5 standards, enabling accelerated re-certification.

## Key features

- ▶ Outstanding adhesion on small diameter containers
- ▶ High visual impact, with high quality paper and filmic facestocks
- ▶ Print performance for decorative OTC drug containers
- ▶ Availability and change notification 12 months in advance\*
- ▶ Compliance with FDA and European food regulations
- ▶ Approved by ISEGA testing institute

## Application areas

- ▶ Over-the-counter (OTC) products
- ▶ Small containers: 10-150 ml volume, 15-50 mm diameter
- ▶ Glass, PE and PP substrates (including treated, slipcoated or varnished)
- ▶ Low migration labels for thin-walled LDPE containers
- ▶ Any application requiring excellent mandrel performance

\* only applies to the following adhesives: S2000NP, S2045NP, S717P, S692NP

Product Description		Code	MOQ (SQM)	Width (mm)	Location	Front	Adhesion	Mandrel Hold Glass	Mandrel Hold HDPE / PP	Sterilization	Luminescent (Laetus scale)	Low Migration Risk	Dispensing	Chemical resistance	Low Temperature
		F16502.1525	500	READY WIDTH (250)	Local	62	●	○	○	●			●	○	●
		AH431	2000	1000	Indent	62	○	○	○	○	9	○	○	○	○
		AT440	2000	1000	Indent	60	○	○	○	○			○	○	○
		AS495	2000	1000	Indent	60	○	○	○	○			○	○	○
		BC932	1000	1000	Indent	60	○	○	○	○			○	○	○
		AS083	1000	1000	Indent	60	○	○	○	○			○	○	○
		F16516.1525	500	EXACT	Local	80	●	○	○	●			●	○	●
		F12806.1525	500	EXACT	Local	80	○	○	○	○			○	○	○
		F12808.1525	500	EXACT	Local	80	○	○	○	○			○	○	○
		F12810.1525	500	READY WIDTH (254, 333)	Local	80	○	○	○	○			○	○	○
		F79347.1525	500	READY WIDTH (250, 333)	Local	53	○	○	○	○			○	○	○
		F79343.1525	500	EXACT	Local	53	○	○	○	○			○	○	○
		F62109.1000	500	READY WIDTH (166, 250, 333)	Local	55	○	○	○	○			○	○	○
		AO271	1000	1000	Indent	46	○	○	○	○			○	○	○
		BD522	1000	1000	Indent	46	○	○	○	○			○	○	○
		F64116.1525	500	EXACT	Local	45	○	○	○	○			○	○	○
		F64118.1525	500	EXACT	Local	45	○	○	○	○			○	○	○
		78635.99	990	990	Local	37	○	○	○	○			○	○	○
		F3137.1525	500	EXACT	Local	47	○	○	○	○			○	○	○
		BW0181	500	READY WIDTH (166, 200, 247, 300, 330)	Local	61	○	○	○	○			○	○	○
		BW0182	500	EXACT	Local	64	○	○	○	○			○	○	○

○ Medium      ● High      ● Very High

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